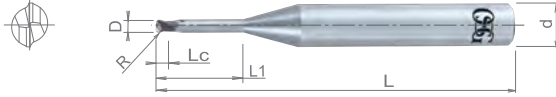


List 9182

EXOCARB® MAX CBN-LN-SXR, Long Neck

SPEED FEED 1450	CBN	BR	2 FLUTE	30°		SHANK h6	STUB	PACKED 1 PIECE
---------------------------	------------	-----------	----------------	------------	--	--------------------	-------------	--------------------------



Cutting Diameter Tolerance	
0.5mm ≤ D ≤ 1mm	+0 / -0.010mm
1.5mm ≤ D ≤ 3mm	+0 / -0.015mm

Radius Tolerance	
0.05 ≤ R ≤ 0.5	+/- 0.005mm

EDP Number		Diameter		Corner Radius	Length of Cut		Neck Length	Overall Length	Shank Diameter
		D (mm)	R (mm)	R (mm)	Lc (mm)	L1 (mm)	L (mm)	d (mm)	
8526410	●	0.50	0.05	0.30	2.50	45.00	4.00		
8526411	●	0.50	0.10	0.30	2.50	45.00	4.00		
8526420	●	1.00	0.05	0.60	5.00	45.00	4.00		
8526421	●	1.00	0.10	0.60	5.00	45.00	4.00		
8526422	●	1.00	0.20	0.60	5.00	45.00	4.00		
8526423	●	1.00	0.30	0.60	5.00	45.00	4.00		
8526431	●	1.50	0.10	0.90	7.50	50.00	6.00		
8526432	●	1.50	0.20	0.90	7.50	50.00	6.00		
8526433	●	1.50	0.30	0.90	7.50	50.00	6.00		
8526441	●	2.00	0.10	1.20	10.00	50.00	6.00		
8526442	●	2.00	0.20	1.20	10.00	50.00	6.00		
8526443	●	2.00	0.30	1.20	10.00	50.00	6.00		
8526445	●	2.00	0.50	1.20	10.00	50.00	6.00		
8526461	●	3.00	0.10	1.80	12.00	50.00	6.00		
8526462	●	3.00	0.20	1.80	12.00	50.00	6.00		
8526463	●	3.00	0.30	1.80	12.00	50.00	6.00		
8526465	●	3.00	0.50	1.80	12.00	50.00	6.00		

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High							6061	7075			Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH											
1018	1045																	

○ Good ⊗ Best

